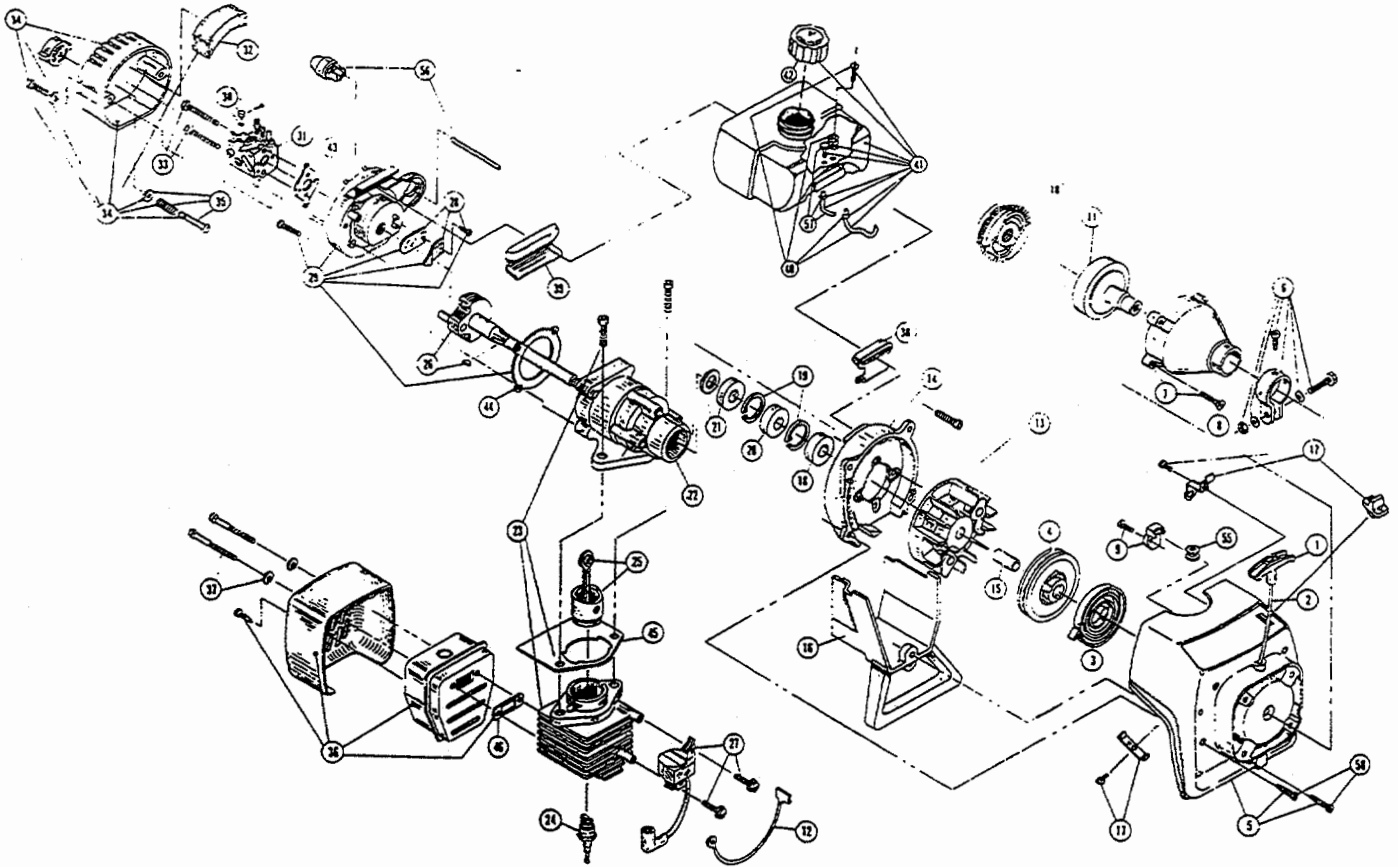


ENGINE PARTS - IDC 540-1



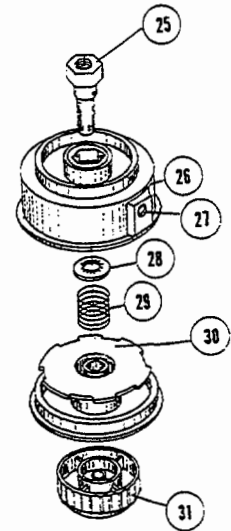
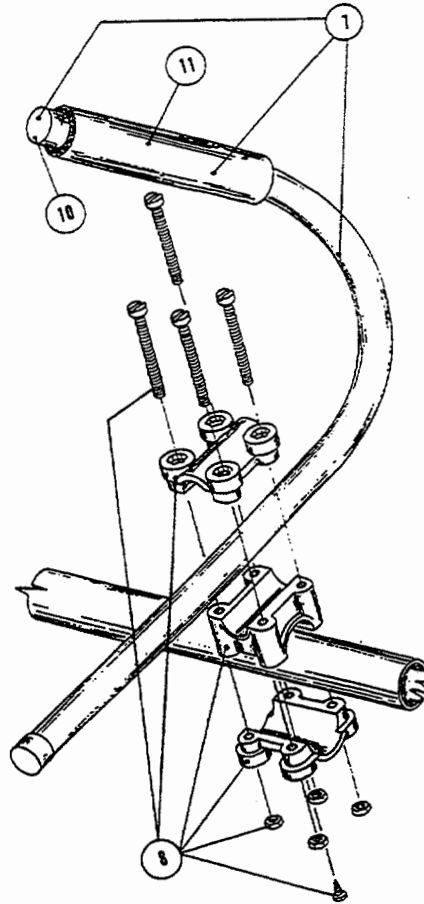
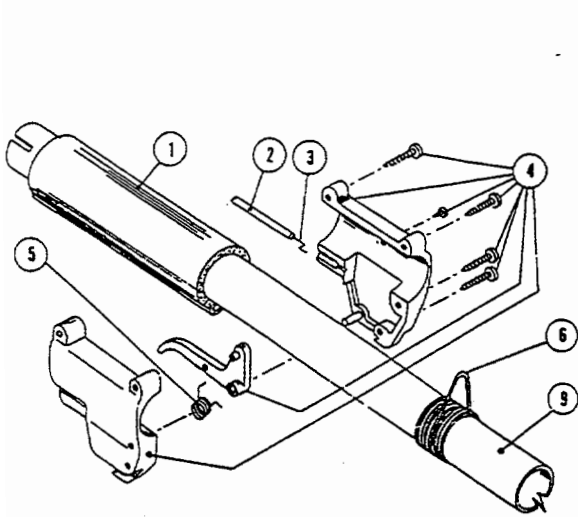
Item	Part No.	Description
1	610300	Pull Handle
2	613103	Rope
3	613102	Recoil Spring
4	683856	Recoil Pulley Assembly
5	180057	Starter Housing Assembly
6	153597	Upper Clamp Assembly
7	153590	Clutch Cover Assembly
8	145888	Clutch Cover Screw Assembly
9	153644	Pulley Retainer Assembly
10	153591	Clutch Rotor Assembly
11	153592	Clutch Drum Assembly
12	180036	Wire Lead
13	153624	Flywheel Assembly
14	153520	Shroud Assembly
15	145918	Spacer
16	683078	Shroud Extension and Stand
17	180035	Switch Assembly
18	610308	Outer Bearing
19	682040	Snap Ring Assembly
20	610309	Seal
21	682041	Inner Bearing Assembly
22	147015	Crankcase
23	147598	Cylinder Assembly
24	610311	Spark Plug
25	180001	Piston and Rod Assembly
26	180031	Power Shaft Assembly
27	683390	Module Assembly
28	147573	Reed Assembly
29	180033	Carburetor Mount Assembly
30	682048	Throttle Adjustment Assembly (Walbro)
30	147640	Throttle Adjustment Assembly (Tillotson)
31	147602	Governed Carburetor Assembly
32	610312	Air Cleaner Filter

Item	Part No.	Description
33	682505	Carburetor Mounting Screw Assembly
34	683414	Air Cleaner Cover Assembly
35	682052	Choke Knob Assembly
36	180005	Muffler Assembly
37	147575	Muffler Mounting Bolt Assembly
38	145308	Front Mounting Pad
39	612134	Rear Mounting Pad
40	682039	Fuel Line Assembly
41	147580	Fuel Tank Assembly
42	180000	Fuel Cap Assembly
43	610675	Carburetor Gasket (10 pack)
44	612115	Carburetor Mount Gasket (10 pack)
45	145564	Cylinder Gasket (10 pack)
46	601672	Exhaust Gasket (10 pack)
*47	180034	Engine Hardware Kit
*48	180011	Engine Gasket Kit
*49	153308	O.E.M. Carburetor Repair Kit (Walbro)
*49	180019	O.E.M. Carburetor Repair Kit (Tillotson)
*50	180020	Gasket-Diaphragm Repair Kit (Tillotson)
*50	153309	Gasket-Diaphragm Repair Kit (Walbro)
*51	180013	Piston Ring
*52	147599	Short Block Assembly (items 18-26)
*53	147456	Crankcase Service Assembly (items 18-22, 26)
*54	610676	Flywheel Key (10 pack)
55	611061	Rope Guide
56	683974	Primer and Hose Assembly
57	147290	Return Line Assembly
58	147544	Starter Housing Screw Set

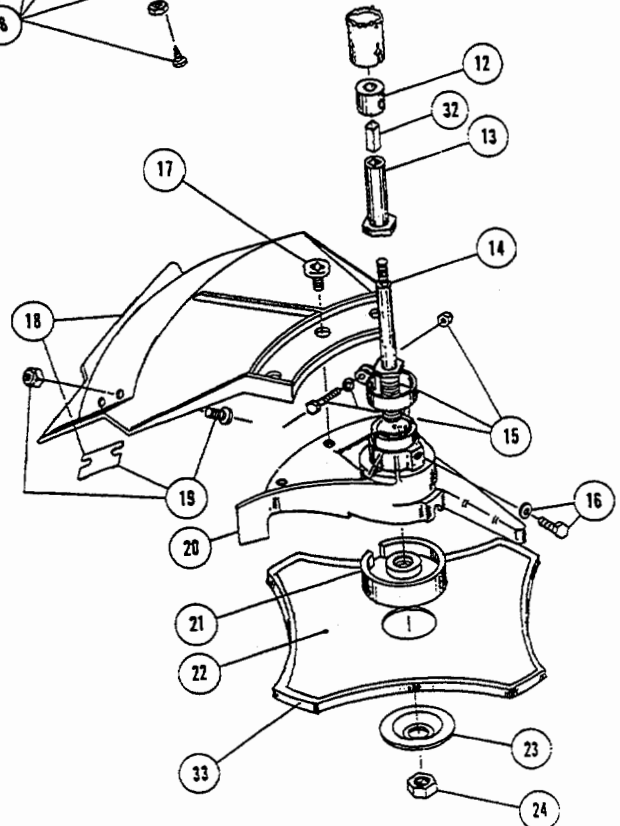
* not shown

The above part numbers are for serial numbers 910027701 thru 009081200.

BOOM & TRIMMER PARTS - IDC 540-1



Item	Part No.	Description
1	147590	Main Handle Grip
2	147594	Throttle Cable Housing
3	610315	Throttle Cable
4	683303	Throttle Trigger Assembly
5	610314	Throttle Trigger Spring
6	610327	Shoulder Strap Clamp
7	683870	J-Handle Assembly
8	683925	Handle Bracket Assembly
9	147595	Drive Shaft Housing Assembly
10	612021	Tube Closure
11	612831	Grip
12	145890	Retainer Sleeve
13	610303	Square Drive
14	145893	Drive Shaft
15	682060	Clamp Assembly
16	683298	Mounting Bolt Assembly
17	683304	Guard Mounting Screws
18	147597	Guard and Blade Assembly
19	682061	Blade Assembly
20	153598	Bearing Housing Assembly
21	147006	Blade Driver
22	145873	Blade
23	147007	Lower Blade Holder
24	145895	Blade Retaining Nut
25	145896	Spool Shaft
26	153599	Outer Spool and Eyelet Assembly
27	145566	Eyelet
28	612026	Retainer (10 pack)
29	610317	Spring
30	153600	Inner Reel
31	153066	Bump Head Knob Assembly
32	682064	Flexible Drive Shaft
33	147670	Blade Tooth Cover



Optional Accessories

- * 153577 Spool and 30 ft. Line Assembly
- * 610375 Monofilament Cutting Line, 50 ft.
- * 682075 Shoulder Strap Assembly
- * 147541 IDC 2-Cycle Oil (4 oz. can)
- * 147299 Locking Rod Tool
- * 153700 Complete Head Assembly (items 25-31)
- * 145905 Wrench
- * 180015 Blade Retaining Kit (items 23, 24)

* not shown